



Chennai Metro Rail Limited
(A Joint Venture of Govt. of India and Govt. of Tamil Nadu)

NIT. No: CMRL/SYS/PSOHE19/2026

Date: 05/03/2026

Sub: Invitation of sealed quotation for Supply and Fabrication of Structural Steel Items for SCC-SSP, SMM-SSP, and Proposed ATWP at DEK – Additional Sectioning Works - reg.

Chennai Metro Rail Limited (CMRL) invites sealed quotations for “Supply and Fabrication of Structural Steel Items for SCC-SSP, SMM-SSP, and Proposed ATWP at DEK – Additional Sectioning Works” the following are the details: -

1. Quantity: -

The following are the details of the tentative quantity of requirements.

Table-1

| Supply & Fabrication of List of Items | | | |
|--|--|-------------|------------|
| SI No | Material Description | Unit | Qty |
| 1 | Isolator Base | Number | 6 |
| 2 | Chennel - ISMC 100mm | Meter | 120 |
| 3 | Bracket for fixation at building/Piller | Number | 25 |
| 4 | Bracket type 4 for support insulator | Number | 50 |
| 5 | Fixing angle for insulator on steel bracket in Cut & cover tunnel. | Number | 8 |
| 6 | Traverse for PT type 2 | Number | 10 |
| 7 | U beam for switch support | Number | 14 |
| 8 | Connection plate for Switch support | Number | 14 |
| 9 | Fixing angle for switch support | Number | 14 |
| 10 | GI Flat W50mmxT5mm | Meter | 50 |
| 11 | GI Flat W25mmxT5mm | Meter | 20 |
| 12 | Chenal - ISMC 75mm | Meter | 60 |
| 13 | Transport Charges | Lumpsum | |

2. Scope of work:-

The bidder shall supply and fabricate structural steel items and quantity mentioned in Table-1 for SCC-SSP, SMM-SSP, and the proposed ATWP at DEK – Additional Sectioning Works, from the date of award of work by CMRL.

a) Supply of Materials

Procurement and supply of structural steel sections, plates, fasteners, bolts, nuts, washers, electrodes, and other consumables as per approved drawings and specifications (unless otherwise specified by CMRL). Tentative drawings attached in Annexure- D.

b) Fabrication

- Cutting, drilling, bending, grinding, welding, and assembling of structural steel components as per approved drawings.
- Fabrication shall conform to relevant IS standards and project specifications.
- Proper alignment, dimensional accuracy, and finishing shall be ensured.

c) Welding Works

- All welding shall be carried out by qualified welders.
- Welding procedures shall comply with relevant IS codes.
- Removal of slag, burrs, sharp edges, and surface imperfections after welding.

d) Surface Preparation & Finishing

- Cleaning of fabricated items to remove rust, oil, and scale.
- Application of primer/paint. (as specified in BOQ or drawings).
- Galvanization as per RDSO specification ETI/OHE/13 (4/84) standards with latest corrigendum /addendum slip for heavily polluted/ coastal area. (as specified in BOQ or drawings) i.e 1000 g/m²

e) Inspection & Quality Control

- Dimensional checks and visual inspection before dispatch.
- Rectification of defects, if any, at no additional cost.
- Compliance with quality standards and submission of inspection reports, if required.

f) Transportation & Delivery

Safe loading, transportation, unloading, and delivery of fabricated materials to the below mentioned address,

Delivery Address:-

**Chennai Metro Rail Limited, Koyambedu Depot,
OHE Store, Poonamallee High Road,
Koyambedu, Chennai 600 107.**

Email id :- jegathratchagan.jy@cmrl.in, ohc@cmrl.in.

Any damage during transit shall be the contractor's responsibility.

g) Tools & Equipment

All tools, plants, machinery, manpower, and safety equipment required for the work shall be arranged by the contractor.

h) Compliance & Safety

- The contractor shall comply with all statutory regulations, safety norms, and labour laws.
- Proper PPE shall be provided to workmen.

i) Completion Timeline

The work shall be completed within the stipulated period mentioned in the Work Order.

3. Conditions of contract:-

1. The invoice shall be submitted after completion of the work and shall be accepted by CMRL.
2. No advance payment shall be made for this work.
3. After award of the contract, all necessary drawing approvals shall be obtained from CMRL.
4. After fabrication, all materials shall be delivered to the CMRL Koyambedu Depot Store.
5. Necessary entry passes for access to CMRL premises shall be arranged by CMRL.
6. Any product or item damaged during delivery or not as per specifications shall be replaced by the vendor free of cost.
7. The vendor shall provide a warranty for 12 months from the date of commissioning. Any defects arising during the warranty period shall be rectified or replaced by the vendor free of cost.

4. Delivery Period:-

- a. Delivery Period:- 15 Days from the date of Issuance of work order.
- b. The contract shall commence immediately from the issue of work order.

5. Payment Terms:-

- a. All the claims shall be approved by the competent official of CMRL. The payment will be affected within 30 days of submission of claim after due deductions of all statutory payments, taxes, penalties and other applicable deductions. Mobilisation advance shall not be paid to the contractor. Tax deduction at source shall be made by CMRL as per the provisions of the Statutes/acts of statutory bodies/local authorities etc., except when the contractor prior to release of payment submits valid and complete documents for tax exemption.
- b. 100% Payment shall be paid for the supplied item only upon certification by a Competent official of CMRL and upon receipt of the following documents of the billed work / supplied items: -
 - 1. Original invoice duly signed by the authorised signatory.
 - 2. MOM of Receipt of material acknowledged by CMRL.

6. Validity of Quotation:

The bid submitted shall remain valid for a period of 60 days from the date of closing of bid submission

7. Jurisdiction:

The court of jurisdiction is Chennai. The English language shall be the official language for all purpose.

8. Quotation submission:

Quotation should be submitted on or before the date & time mentioned below

| <i>Sr.No.</i> | <i>Particular</i> | <i>Closing Date of Submission</i> | <i>Opening Date of Quotation</i> |
|---------------|---|-----------------------------------|----------------------------------|
| 1. | Last date for submission of bid document. (Address mentioned As in notice) clause 9 of this quotation | 13/03/2026 at 14.00 hrs | 13/03/2026 at 16.00 hrs |

9. In the event of the contractor backing out in violation of the contract in the midway without any explicit consent of CMRL, the contractor will be liable for the recovery of higher rates vis-a-vis contracted rates, which may have to be incurred by CMRL on procurement of said item by alternative means.

10. Quotation Should be dropped to below mentioned address through courier on or before the specified time in the mentioned tender document. The quotation envelope should be super scribed as **“Sealed quotation for supply and fabricate structural steel items for SCC-SSP, SMM-SSP, and the proposed ATWP at DEK – Additional Sectioning Works and Do not open before 13/03/2026 at 14.00hrs”**

MetroS, No.327, Anna Salai, Nandanam, Chennai - 600 035,

Tamil Nadu, India.

Phone : 044 2437 8000 Extn : 28413

Email:- jegathratchagan.jy@cmrl.in, ohc@cmrl.in.

11. It shall be the responsibility of the tenderer to ensure that his tender form should be dropped on or before the deadline of submission. Any tender brought by any person / courier or any tender received through post after this deadline by the designated officer will not be considered.

12. Amendment of bid document:

At any time prior to the deadline for submission of bid, the CMRL may for any reason, whether at its own initiative or in response to clarifications requested by a Bidder, modify the bid document by the issuance of addenda through email. In order to afford the Bidders a reasonable time for taking an addendum into account, or for any other reason, the CMRL may in its sole discretion, extend the Bid due date.

13. We look forward to receiving your quotations and thank you for your interest.

With regards,



AGM/Traction
Chennai Metro Rail Limited

Annexure – A
Compliance To Scope of Work

| Sr. No | Item details | To be filled and signed by the bidder | |
|---------------|---|--|-----------------------------------|
| | | Compliance (Write YES or NO only) | If NO, state the deviation |
| 1 | Supply & Fabrication of items as per the Scope of work given in Clause 2 of this Quotation Notice | Yes/No | |
| 2 | All pages in tender document is duly signed and stamped. | Yes/No | |
| 3 | Compliance to Scope of Work statement (Annexure- A) is signed and stamped. | Yes/No | |
| 4 | Vendor Information form (Annexure B) is signed and stamped. | Yes/No | |
| 5 | Price schedule (Annexure – C) is signed and stamped. | Yes/No | |
| 6 | Undertaking on No child labour or bonded labour in work chain Annexure- D) is signed and stamped | Yes/No | |

Annexure – B

Bidder Information Form

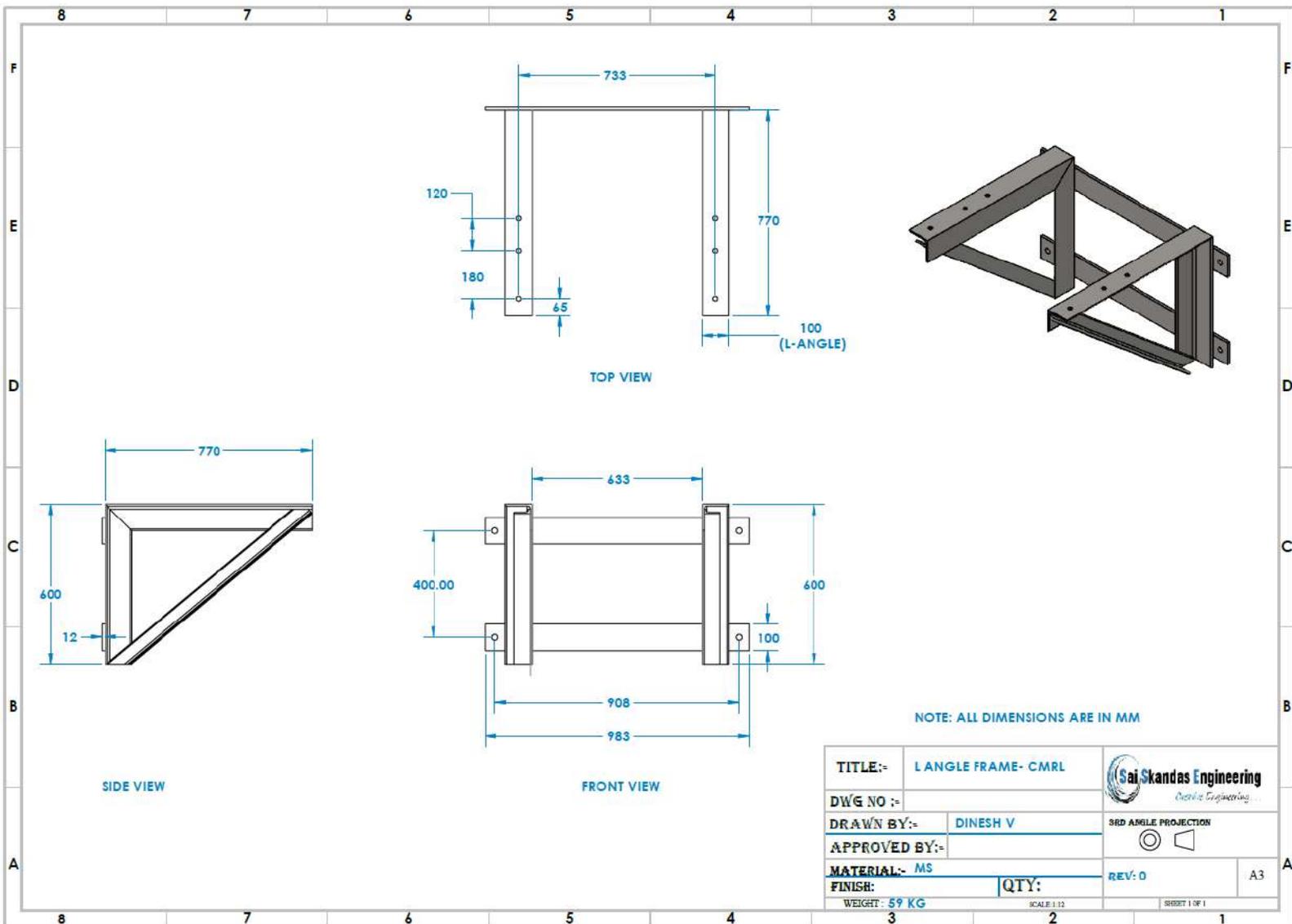
Note: Bidders are requested to furnish the following information and enclose along with quotation.

| | | | | |
|---|--------------------------|-----------------------------|-----------------------|----------------------|
| <i>Name & Address of the Company:</i> | | | | |
| <i>Name & Designation of the key person</i> | | | | |
| <i>Type of company (legal status)</i> | | | | |
| <i>Contact information</i> | <i>Mobile no:</i> | <i>Telephone No:</i> | <i>Fax No:</i> | <i>Email:</i> |
| <u>Bank details</u> <u>Cancelled cheque to be attached</u> | | | | |
| <i>Beneficiary name</i> | | | | |
| <i>Bank account no.</i> | | | | |
| <i>Bank name</i> | | | | |
| <i>Bank address</i> | | | | |
| <i>IFSC</i> | | | | |
| <i>PAN no. Certificate copy to be attached</i> | | | | |
| <i>GST no. Certificate copy to be attached</i> | | | | |

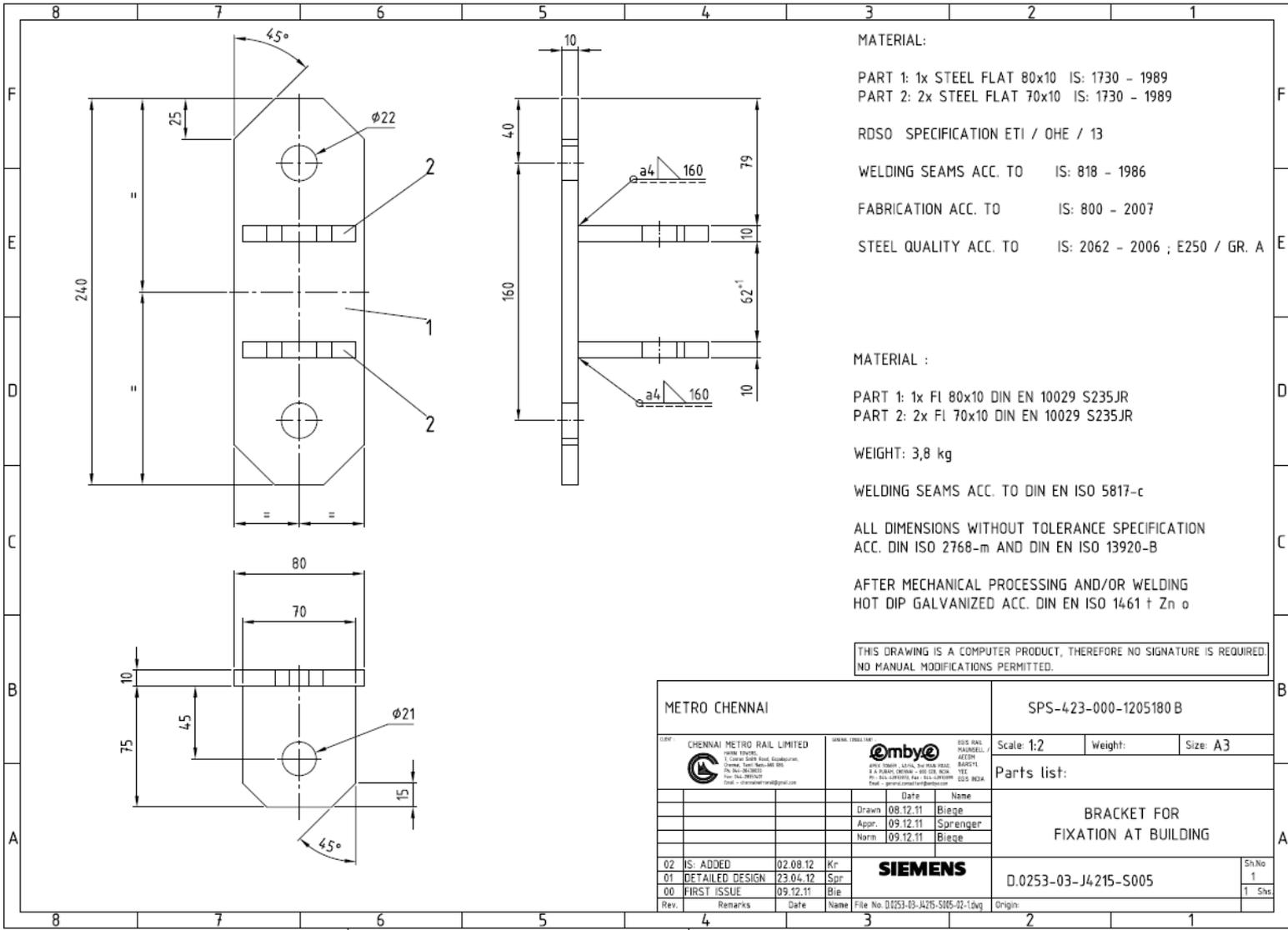
Annexure – C

| Price Schedule | | | | | | | | |
|-----------------------|--|-------------|---------------|-------------------------------------|--|--------------------|-----------------------------|---|
| Sl No | Material Description | Unit | Qty(a) | Unit price(Excluding GST)(b) | Total cost (excluding GST)c=(a*b) | % of GST(d) | GST amount e=(c*d %) | Total cost including GST f=(c+e) |
| 1 | Isolator Base | Number | 6 | | | | | |
| 2 | Chennel - ISMC 100mm | Meter | 120 | | | | | |
| 3 | Bracket for fixation at building | Number | 25 | | | | | |
| 4 | Bracket type 4 for support insulator | Number | 50 | | | | | |
| 5 | Fixing angle for insulator on steel bracket in Cut & cover tunnel. | Number | 8 | | | | | |
| 6 | Traverse for PT type 2 | Number | 10 | | | | | |
| 7 | U beam for switch support | Number | 14 | | | | | |
| 8 | Connection plate for Switch support | Number | 14 | | | | | |
| 9 | Fixing angle for switch support | Number | 14 | | | | | |
| 10 | GI Flat W50mmxT5mm | Meter | 50 | | | | | |
| 11 | GI Flat W25mmxT5mm | Meter | 20 | | | | | |
| 12 | Chenal - ISMC 75mm | Meter | 60 | | | | | |
| 13 | Transport Charges | Lumpsum | | | | | | |
| Total value. | | | | | | | | |

Annexure- D



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MATERIAL:

PART 1: 1x STEEL FLAT 80x10 IS: 1730 - 1989
 PART 2: 2x STEEL FLAT 70x10 IS: 1730 - 1989

RDSO SPECIFICATION ETI / OHE / 13

WELDING SEAMS ACC. TO IS: 818 - 1986

FABRICATION ACC. TO IS: 800 - 2007

STEEL QUALITY ACC. TO IS: 2062 - 2006 ; E250 / GR. A

MATERIAL :

PART 1: 1x FI 80x10 DIN EN 10029 S235JR
 PART 2: 2x FI 70x10 DIN EN 10029 S235JR

WEIGHT: 3,8 kg

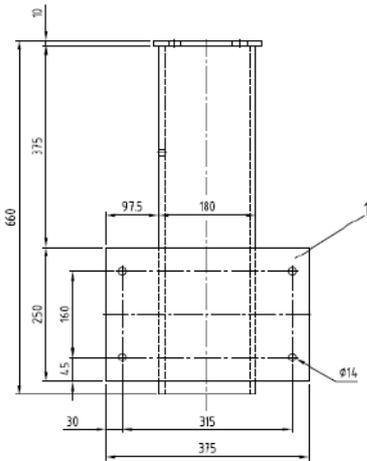
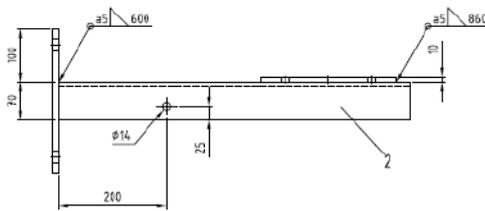
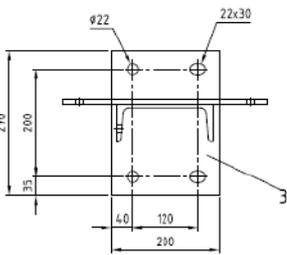
WELDING SEAMS ACC. TO DIN EN ISO 5817-c

ALL DIMENSIONS WITHOUT TOLERANCE SPECIFICATION
 ACC. DIN ISO 2768-m AND DIN EN ISO 13920-B

AFTER MECHANICAL PROCESSING AND/OR WELDING
 HOT DIP GALVANIZED ACC. DIN EN ISO 1461 + Zn o

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 NO MANUAL MODIFICATIONS PERMITTED.

| | | | |
|---|--|---|--|
| METRO CHENNAI | | SPS-4-23-000-1205180 B | |
| CHENNAI METRO RAIL LIMITED 1, Convent Road, Koyambedur, Chennai, Tamil Nadu 600 095 Ph: 044-26540000 Fax: 044-26540007 Email: metro@metrochennai.com | | Scale: 1:2 Weight: Size: A3 Parts list: BRACKET FOR FIXATION AT BUILDING D.0253-03-J4215-S005 | |
| 02 IS: ADDED 02.08.12 Kr 01 DETAILED DESIGN 23.04.12 Spr 00 FIRST ISSUE 09.12.11 Ble | | Date Name Drawn 08.12.11 Biege Appr. 09.12.11 Sprenger Norm 09.12.11 Biege | |
| Rev. Remarks Date Name | | SIEMENS File No. 0253-03-J4215-S005-02-1dwg Origin: | |
| | | Sh.No 1 1 Shts | |



MATERIAL:
 PART 1: 1x TEEL FLAT 250x10 IS: 1130 - 1989
 PART 2: 1x U 180 DIN 1026 S235JR
 PART 3: 1x STEEL FLAT 200x10 IS: 1130 - 1989

RDSO SPECIFICATION ETI / OHE / 13
 WELDING SEAMS ACC. TO IS: 818 - 1986
 FABRICATION ACC TO IS: 801 - 2017
 STEEL QUALITY ACC. TO IS: 2062 - 2006 ; E250 / GR. A

MATERIAL :
 PART 1: 1x BI 10x250 DIN EN 10029 S235JR
 PART 2: 1x U 180 DIN 1026 S235JR
 PART 3: 1x BL 10x200 DIN EN 10029 S235JR

WEIGHT: 25.5 kg
 WELDING SEAMS ACC. DIN EN ISO 5817-c

ALL DIMENSIONS WITHOUT TOLERANCE SPECIFICATION
 ACC. DIN ISO 2768-m AND DIN ISO 13921-BF

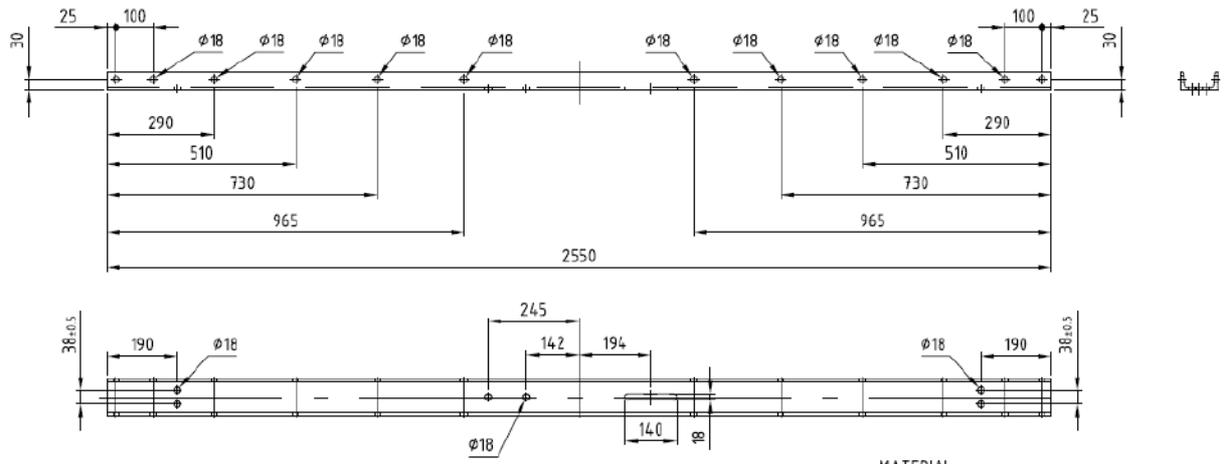
AFTER MECHANICAL PROCESSING AND/OR WELDING
 HOT DIP GALVANIZED ACC. DIN EN ISO 1461 + Zn o
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| | | | |
|--|--|---|------------------|
| METRO CHENNAI | | SPS-423-100-125180 B | |
| | | Scale: 1:5 | Weight: Size: A2 |
| CHENNAI METRO RAIL LIMITED 27th Floor, Metro Tower, Anna Salai, Chennai - 600 002 Tel: 044-26110000 Fax: 044-26110001 Email: metro@metrochennai.com | | Parts list: TRAVERSE FOR POTENTIAL TRANSFORMER TYPE 2 | |
| 01 SI: ADDTD 02 DB12 Kr 03 DETAILED DESIGN 22.04.12 Sar Rev: 3 Name: Sar Date: 22.04.12 Name: Sar Date: 22.04.12 Name: Sar Date: 22.04.12 | | | |
| | | 0.0253-03-J425-S036 | |
| | | 1/1 | |

When integrating this assembly into the plant, the common rules for electrical and mechanical safety as well as the standard documentation must be observed. Unauthorised reproduction of this drawing is prohibited. Drawings will be held liable for payment of damages. All rights reserved by patent, trademark registration or other means of design action are reserved.

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MATERIAL :
 U 100 DIN 1026 S355JR
 WEIGHT: 27 kg
 ALL DIMENSIONS WITHOUT TOLERANCE SPECIFICATION
 ACC. DIN ISO 2768-m AND DIN EN ISO 13920-BF
 AFTER MECHANICAL PROCESSING AND/OR WELDING
 HOT DIP GALVANIZED ACC. DIN EN ISO 1461 t Zn o

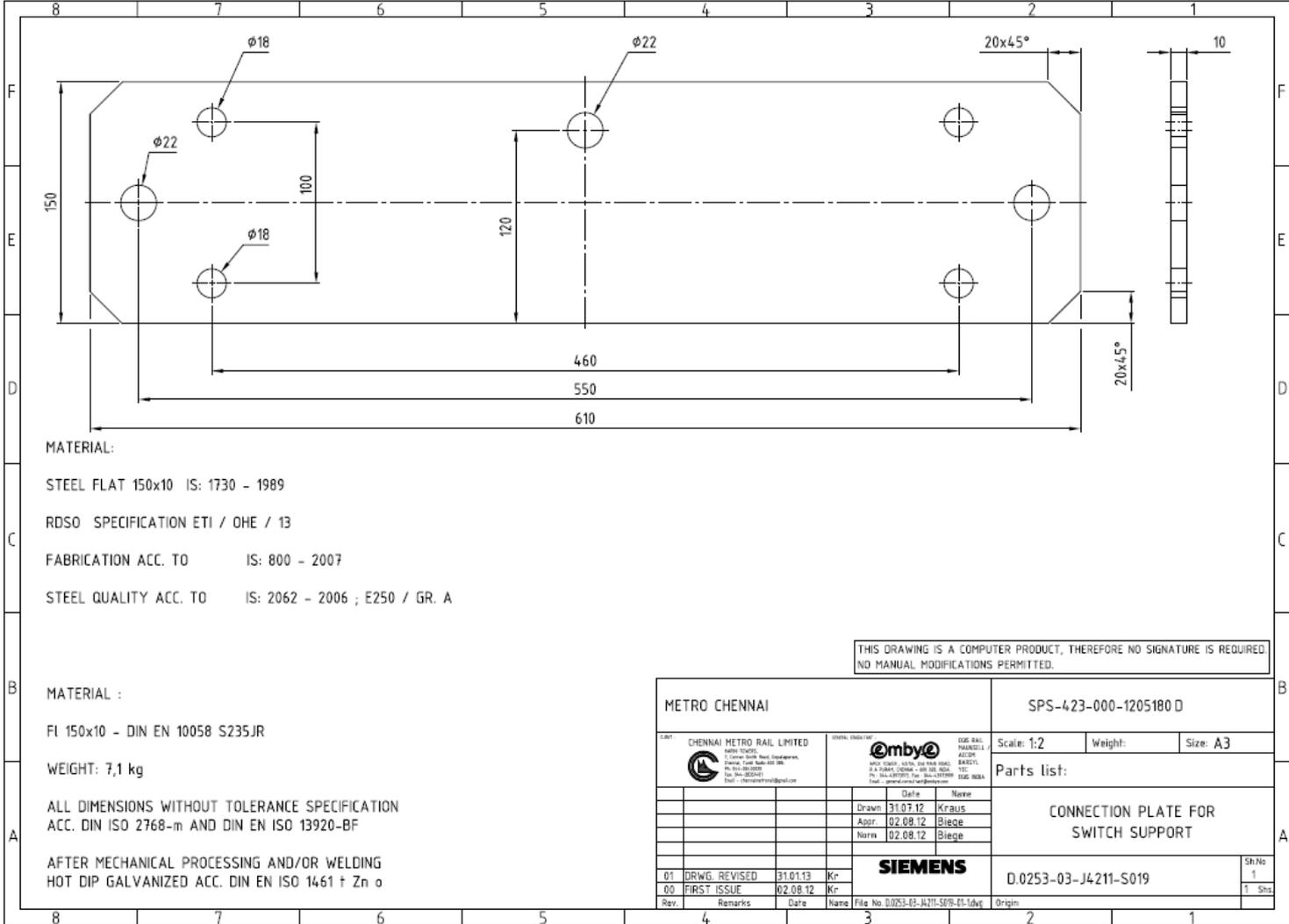
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MATERIAL:
 U'100 DIN 1026 S355JR
 RDSO SPECIFICATION ETI / OHE / 13
 FABRICATION ACC. TO IS: 800 - 2007
 STEEL QUALITY ACC. TO IS: 2062 - 2005 ; E250 / GR. A

| | | | | | | | |
|---|--|---|--|--------------------------------------|---------|--------------|--|
| METRO CHENNAI | | | | SPS-423-000-1205180 B | | | |
| CHENNAI METRO RAIL LIMITED Metro Rail T. Chennai South Road Station, Chennai, Tamil Nadu-600 029 Ph: 44-236-2000 Fax: 44-236-2001 Email: metrochennai@metrorail.com | | SPS RAIL MANUFACTURING SPS RAIL MANUFACTURING 4th Floor, 10th, Anna Salai, Borewell, Chennai, Tamil Nadu-600 029 Ph: 44-236-2000 Fax: 44-236-2001 Email: metrochennai@metrorail.com | | Scale: 1:10 | Weight: | Size: A3 | |
| Parts list: U-BEAM FOR SWITCH SUPPORT | | | | SIEMENS D.0253-03-J4231-S002 | | | |
| 01 DRWG. REVISED 12.06.13 PI 00 FIRST ISSUE 02.08.12 Kr | | Date Name Drawn 31.07.12 Kraus Appr. 02.08.12 Biega Norm. 02.08.12 Biega | | Sh.No 1 | | T. Size 1 | |
| Rev. | | Remarks | | Date | | Name | |
| | | | | File No. D.0253-03-J4231-S002-01.dwg | | Origin | |

When integrating this assembly into the plant the common rules for electrical and mechanical safety drawing as well as utilization of its contents and communication thereof to others without express permission of the author are prohibited. All rights reserved by patent grant or registration of a utility model or design patent are reserved.

Bei der Integration dieser Baueinheit in eine Gesamtanlage sind die allgemeinen Regeln der elektrischen und mechanischen Zeichnung sowie die üblichen Regeln der Vervielfältigung dieses Dokuments, Verwertung und Mitteilung seines Inhaltes und Verstoß, soweit für den Fall der Patent-, Urheberrechte- oder Geschäftsgeheimnisverletzung vorzubeugen.



MATERIAL:

STEEL FLAT 150x10 IS: 1730 - 1989
 RDSO SPECIFICATION ETI / OHE / 13
 FABRICATION ACC. TO IS: 800 - 2007
 STEEL QUALITY ACC. TO IS: 2062 - 2006 ; E250 / GR. A

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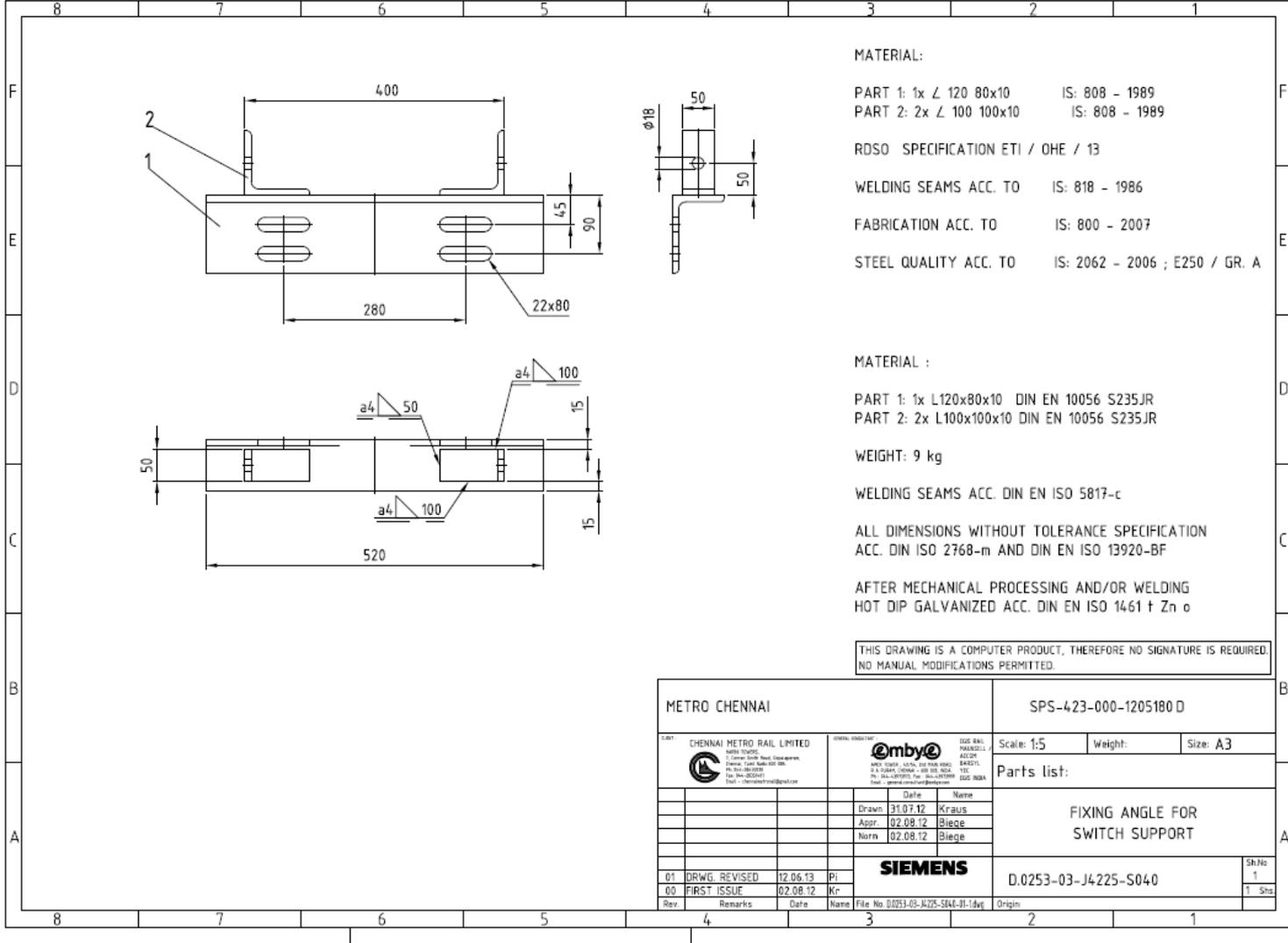
MATERIAL :

Fl 150x10 - DIN EN 10058 S235JR
 WEIGHT: 7,1 kg
 ALL DIMENSIONS WITHOUT TOLERANCE SPECIFICATION
 ACC. DIN ISO 2768-m AND DIN EN ISO 13920-BF
 AFTER MECHANICAL PROCESSING AND/OR WELDING
 HOT DIP GALVANIZED ACC. DIN EN ISO 1461 ± Zn o

| METRO CHENNAI | | SPS-423-000-1205180 D | | | | | | | | | | | | | |
|---|---------------|----------------------------|-----------------------------------|------|------|----|---------------|----------|----|----|-------------|----------|----|--|--|
| <small>CHENNAI METRO RAIL LIMITED</small> | | <small>SIEMENS</small> | Scale: 1:2 Weight: Size: A3 | | | | | | | | | | | | |
| <table border="1"> <thead> <tr> <th>Rev.</th> <th>Remarks</th> <th>Date</th> <th>Name</th> </tr> </thead> <tbody> <tr> <td>01</td> <td>DRWG. REVISED</td> <td>31.01.13</td> <td>Kr</td> </tr> <tr> <td>00</td> <td>FIRST ISSUE</td> <td>02.08.12</td> <td>Kr</td> </tr> </tbody> </table> | | Rev. | Remarks | Date | Name | 01 | DRWG. REVISED | 31.01.13 | Kr | 00 | FIRST ISSUE | 02.08.12 | Kr | Parts list: CONNECTION PLATE FOR SWITCH SUPPORT | |
| Rev. | Remarks | Date | Name | | | | | | | | | | | | |
| 01 | DRWG. REVISED | 31.01.13 | Kr | | | | | | | | | | | | |
| 00 | FIRST ISSUE | 02.08.12 | Kr | | | | | | | | | | | | |
| D.0253-03-J4211-S019 | | SIEMENS | | | | | | | | | | | | | |
| File No. 0.0253-03-J4211-S019-01-1dwy | | Origin | | | | | | | | | | | | | |
| | | Sh.No 1 1 Shz | | | | | | | | | | | | | |

When integrating this assembly into the plant the common rules for electrical and mechanical safety drawing as well as utilization of its contents and communication thereof to others without express permission of the author are to be observed. All rights created by patent grant or registration of a utility model or design patent are reserved.

Bei der Integration dieser Baueinheit in eine Gesamtanlage sind die allgemeinen Regeln der elektrischen und mechanischen Zeichnung sowie die Nutzung des Inhalts und die Kommunikation mit anderen ohne ausdrückliche Genehmigung des Verfassers zu beachten. Alle durch Patentschutz oder Schutz eines Gebrauchsmusters oder eines Designpatents geschützten Rechte sind vorbehalten.



MATERIAL:

PART 1: 1x \angle 120 80x10 IS: 808 - 1989
 PART 2: 2x \angle 100 100x10 IS: 808 - 1989

RDSO SPECIFICATION ETI / OHE / 13

WELDING SEAMS ACC. TO IS: 818 - 1986

FABRICATION ACC. TO IS: 800 - 2007

STEEL QUALITY ACC. TO IS: 2062 - 2006 ; E250 / GR. A

MATERIAL :

PART 1: 1x L120x80x10 DIN EN 10056 S235JR
 PART 2: 2x L100x100x10 DIN EN 10056 S235JR

WEIGHT: 9 kg

WELDING SEAMS ACC. DIN EN ISO 5817-c

ALL DIMENSIONS WITHOUT TOLERANCE SPECIFICATION
 ACC. DIN ISO 2768-m AND DIN EN ISO 13920-BF

AFTER MECHANICAL PROCESSING AND/OR WELDING
 HOT DIP GALVANIZED ACC. DIN EN ISO 1461 t Zn o

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| METRO CHENNAI | | SPS-423-000-1205180 D | | | | | | | | | | | | | |
|--|---------------|--|---------|----------|-------|----------|---------------|----------|--------|---|-------------|----------|----|--|--|
| <small>CHENNAI METRO RAIL LIMITED</small> | | <small>Scale: 1:5</small> <small>Weight:</small> <small>Size: A3</small> | | | | | | | | | | | | | |
| <small>CHENNAI METRO RAIL LIMITED</small> <small>7, Green Hills Road, Indragiri</small> <small>Chennai - 600 082, INDIA</small> <small>Ph: 9442840000</small> <small>Fax: 9442840001</small> <small>Email: - ChennaiMRL@metro.co</small> | | <small>Scale: 1:5</small> <small>Weight:</small> <small>Size: A3</small> | | | | | | | | | | | | | |
| | | <small>Scale: 1:5</small> <small>Weight:</small> <small>Size: A3</small> | | | | | | | | | | | | | |
| <table border="1"> <thead> <tr> <th>Date</th> <th>Name</th> </tr> </thead> <tbody> <tr> <td>31.07.12</td> <td>Kraus</td> </tr> <tr> <td>02.08.12</td> <td>Bleige</td> </tr> <tr> <td>02.08.12</td> <td>Bleige</td> </tr> </tbody> </table> | | Date | Name | 31.07.12 | Kraus | 02.08.12 | Bleige | 02.08.12 | Bleige | Parts list: FIXING ANGLE FOR SWITCH SUPPORT | | | | | |
| Date | Name | | | | | | | | | | | | | | |
| 31.07.12 | Kraus | | | | | | | | | | | | | | |
| 02.08.12 | Bleige | | | | | | | | | | | | | | |
| 02.08.12 | Bleige | | | | | | | | | | | | | | |
| <table border="1"> <thead> <tr> <th>Rev</th> <th>Remarks</th> <th>Date</th> <th>Name</th> </tr> </thead> <tbody> <tr> <td>01</td> <td>DRWG. REVISED</td> <td>12.06.13</td> <td>Pi</td> </tr> <tr> <td>00</td> <td>FIRST ISSUE</td> <td>02.08.12</td> <td>Kr</td> </tr> </tbody> </table> | | Rev | Remarks | Date | Name | 01 | DRWG. REVISED | 12.06.13 | Pi | 00 | FIRST ISSUE | 02.08.12 | Kr | SIEMENS D.0253-03-J4225-S040 | |
| Rev | Remarks | Date | Name | | | | | | | | | | | | |
| 01 | DRWG. REVISED | 12.06.13 | Pi | | | | | | | | | | | | |
| 00 | FIRST ISSUE | 02.08.12 | Kr | | | | | | | | | | | | |
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